

**Better Edge Drill Reconditioning Order Form**  
**1-866-887-5546 / FAX 724-887-7088**



**Ship to: Better Edge**  
**401 Porter Ave.**  
**Scottsdale Pa. 15683**

**Ship to:**

**Bill to:**

Customer P.O. Number:	
Bill to Fax Number:	
Bill to phone Number:	
E-mail Address:	
Your Name:	
Date:	
Phone:	

<b>Select drill</b>	<b>Please select one</b>
Kennametal OEM	<input type="radio"/> Y <input type="radio"/> N
Split Gash	<input type="radio"/> Y <input type="radio"/> N
Radial Gash	<input type="radio"/> Y <input type="radio"/> N

<b>Return Shipping Method:</b>		
<input type="checkbox"/> UPS Ground	<input type="checkbox"/> UPS 2nd Day Air	<input type="checkbox"/> UPS Next Day Air

<b>Better Edge Use</b>	
BE-	
Date received:	

Drill Maximum Cutting Diameter			Kennametal, Split Gash & Radial Gash, Solid Carbide drills					
			Uncoated	TIN Coated	TiAIN Coated	Total # of drills	Extra Charge for Custom Features (see note)	Extended Regrind Charge
inch	mm	Qty						
3/16 (.1875)	6,0	Qty				0		\$0.00
		\$	\$14.18	\$16.94	\$16.94			
3/8 (.375)	10,0	Qty				0		\$0.00
		\$	\$18.34	\$22.58	\$22.58			
7/16 (.4375)	12,0	Qty				0		\$0.00
		\$	\$23.98	\$28.21	\$28.21			
1/2 (.500)	14,0	Qty				0		\$0.00
		\$	\$28.21	\$32.44	\$32.44			
5/8 (.625)	16,0	Qty				0		\$0.00
		\$	\$32.44	\$36.69	\$36.69			
11/16 (.6875)	18,0	Qty				0		\$0.00
		\$	\$38.09	\$43.73	\$43.73			
1-1/8 (1.125)	26,0	Qty				0		\$0.00
		\$	\$49.37	\$60.65	\$60.65			
1-1/4 (1.250)	32,0	Qty				0		\$0.00
		\$	\$53.61	\$67.71	\$67.71			
<b>TOTAL NUMBER OF DRILLS*</b>						<b>0</b>		<b>\$0.00</b>

**To prevent breakage, please ship drills in their original, or equivalent packages.**

<b>Comments/Special Instructions:</b>
(Example: minimum OAL, corner radius, corner chamfer....)

Insert Blade Maximum Cutting Diameter			KSEM (Insert Blades)					
			TIN Coated	TiAIN Coated	Total # of Insert Blades	Extra Charge for Custom Features (see note)	Extended Regrind Charge	
inch	mm	Qty						
.492 - .624	12,5 - 15,87	Qty			0		\$0.00	
		A, B, C	\$29.71	\$29.71		\$10.00		
.625 - .786	15,88 - 19,99	Qty			0		\$0.00	
		1 to 2	\$33.76	\$33.76		\$10.00		
.787 - 1.260	20,0 - 32,0	Qty			0		\$0.00	
		3 to 8	\$39.14	\$39.14		\$10.00		
1.261 - 1.575	32,01 - 40,0	Qty			0		\$0.00	
		9 to 10	\$47.13	\$47.13		\$10.00		
<b>TOTAL NUMBER OF INSERT BLADES*</b>						<b>0</b>		<b>\$0.00</b>

<b>Custom Drills and Added Features</b>	
<b>Step Drills:</b> Diameter Price plus \$10 per step per drill	
<b>Deep Hole Drills = Double Diameter Price</b>	<b>Deep</b>
<b>Hole Drills = &lt;7xD Flute Length</b>	
<b>Added Features:</b> Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$10 Extra	
<b>Profile step drill: \$25.00 Extra</b>	

\* Totals in quantity and dollar value may vary due to unregrindable drills received.

**Please Contact Better Edge at 1-866-887-5546 for Additional Forms.**