

**Better Edge Drill Reconditioning Order Form**  
**1-866-887-5546 / FAX 724-887-7088**



**Ship to: Better Edge**  
**401 Porter Ave.**  
**Scottsdale Pa. 15683**

**Ship to:**

**Bill to:**

<b>Customer P.O. Number:</b>	
<b>Bill to Fax Number:</b>	
<b>Bill to phone Number:</b>	
<b>E-mail Address:</b>	
<b>Your Name:</b>	
<b>Date:</b>	
<b>Phone:</b>	

Drill Maximum Cutting Diameter			OEM Solid Carbide drills					
			Uncoated	TiN Coated	TiAlN Coated	Total # of drills	Extra Charge for Custom Features (see note)	Extended Regrind Charge
inch	mm							
3/16 (.1875)	6,0	Qty				0		\$0.00
		\$	\$16.42	\$20.55	\$20.55			
3/8 (.375)	10,0	Qty				0		\$0.00
		\$	\$21.23	\$27.39	\$27.39			
7/16 (.4375)	12,0	Qty				0		\$0.00
		\$	\$27.76	\$34.21	\$34.21			
1/2 (.500)	14,0	Qty				0		\$0.00
		\$	\$32.66	\$39.34	\$39.34			
5/8 (.625)	16,0	Qty				0		\$0.00
		\$	\$37.55	\$44.50	\$44.50			
11/16 (.6875)	18,0	Qty				0		\$0.00
		\$	\$44.09	\$53.04	\$53.04			
1-1/8 (1.125)	26,0	Qty				0		\$0.00
		\$	\$57.15	\$73.55	\$73.55			
1-1/4 (1.250)	32,0	Qty				0		\$0.00
		\$	\$62.06	\$82.13	\$82.13			
<b>TOTAL NUMBER OF DRILLS*</b>						<b>0</b>		<b>\$0.00</b>

**Comments/Special Instructions:**  
 (Example: minimum OAL, corner radius, corner chamfer....)

If sending in Insert Blades with an OEM that is not Kennametal please also send the holder/body

**Return Shipping Method:**

UPS Ground     UPS 2nd Day Air     UPS Next Day Air

**Better Edge Use**

BE-

Date received:

**Quantity Discounts-**

**10 pcs. Same size / Same style= 10% off**  
**50 pcs. Same Size / Same Style=15% off**  
**100 pcs. Same Size / Same Style=20% off**  
 To prevent breakage, please ship drills in their original, or equivalent

**Custom Drills and Added Features**

**Step Drills:** Diameter Price plus \$11.50 per step per drill  
**Deep Hole Drills = Diameter Price +25%**  
**Deep Hole Drills = <7xD Flute Length**  
**Added Features: Corner radius, chip breaker, bevel, chamfer, RHTB, etc: \$11.50 Extra**  
**Special Marking \$1.50**  
**Verifying Diameter \$1.50**  
**Profile step drill: \$29.00 Extra**

Insert Blade Maximum Cutting Diameter			OEM (Insert Blades)				
			TiN Coated	TiAlN Coated	Total # of Insert Blades	Extra Charge for Custom Features (see note)	Extended Regrind Charge
inch	mm						
.492 - .624	12,5 - 15,87	Qty			0		\$0.00
		\$	\$36.04	\$36.04			
.625 - .786	15,88 - 19,99	Qty			0		\$0.00
		\$	\$40.94	\$40.94			
.787 - 1.260	20,0 - 32,0	Qty			0		\$0.00
		\$	\$47.48	\$47.48			
1.261 - 1.575	32,01 - 40,0	Qty			0		\$0.00
		\$	\$57.16	\$57.16			
<b>TOTAL NUMBER OF INSERT BLADES*</b>					<b>0</b>		<b>\$0.00</b>

\*\* Totals in quantity and dollar value may vary due to unregrindable drills received \*\*

\*\* \$75.00 Minimum Order \*\*\* We do not regrind High Speed Steel \*\*

**Please Contact Better Edge at 1-866-887-5546 for Additional Forms**